

**Part Number: PU060 – 47111 – P1**  
**PU060 – 47111 – F1**  
**PU060 – 47111 – R1**  
**PU060 – 47115 – P1**  
**PU060 – 47115 – F1**  
**PU060 – 47115 – R1**

**Kit Contents**

Item #	Quantity Reqd.	Description
1	1	Front Passenger Side Mudguard
2	1	Front Driver Side Mudguard
3	1	Rear Passenger Side Mudguard
4	1	Rear Driver Side Mudguard
5	1	Hardware Kit
6	1	Instruction Sheet (Electronic Copy)

**Hardware Bag Contents**

Item #	Quantity Reqd.	Description
1	4	M5 x 20 mm Screws
2	4	M5 x 15mm Screws
3	2	M5 Spring Clips (Large)
4	2	M5 Spring Clips (Narrow)
5	4	M5 Spring Clips (Medium)
6	4	Push Pins

**Additional Items Required For Installation**

Item #	Quantity Reqd.	Description
1		

**Conflicts**

Ground effects
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**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
None	
<b>Special Tools</b>	<b>Notes</b>
<b>Installation Tools</b>	<b>Notes</b>
Screwdriver	Phillips #2 & #3
Screwdriver	Slot
Socket/Driver	10mm (3/8")
Drill	
Drill Bit	6mm (1/4"), 8mm (5/16")
Clean Cloth/Rag	
<b>Special Chemicals</b>	<b>Notes</b>
Cleaner	VDC Approved Cleaner or Soap & Water Mixture

**General Applicability**

<b>Models Without Rear Lower Spoiler</b>	
PU060-4711-P1	PU060-4711-AU
PU060-4711-F1	PU060-4711-AF
PU060-4711-R1	PU060-4711-AR
<b>Models With Rear Lower Spoiler</b>	
PU060-47115-P1	PU060-47115-EP
PU060-47115-F1	PU060-47115-EF
PU060-47115-R1	PU060-47115-ER
PU060-47115-AP	
PU060-47115-AF	
PU060-47115-AR	

**Recommended Sequence of Application**







Item #	Accessory
1	
2	
3	

\*Mandatory

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

**Legend**

	<b>STOP:</b> Damage to the vehicle may occur. Do not proceed until process has been complied with.
	<b>OPERATOR SAFETY:</b> Use caution to avoid risk of injury.
	<b>CAUTION:</b> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	<b>TOOLS &amp; EQUIPMENT:</b> Used in Figures calls out the specific tools and equipment recommended for this process.
	<b>REVISION MARK:</b> This mark highlights a change in installation with respect to previous issue.
	<b>SAFETY TORQUE:</b> This mark indicates that torque is related to safety.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.


These guidelines can be found in the "Accessory Installation Practices" document.

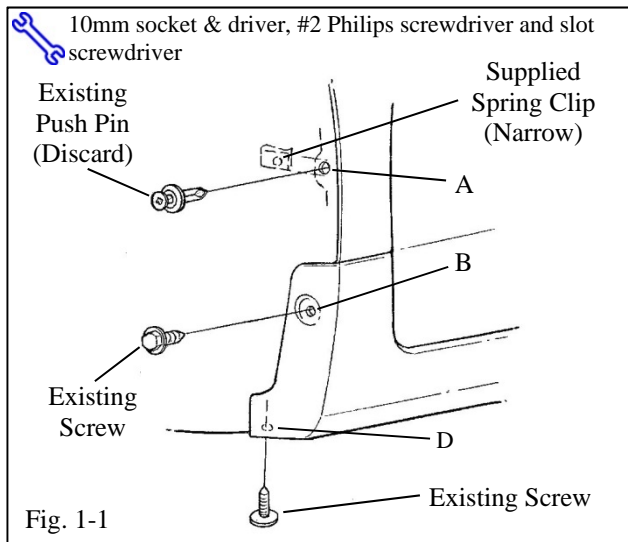
This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

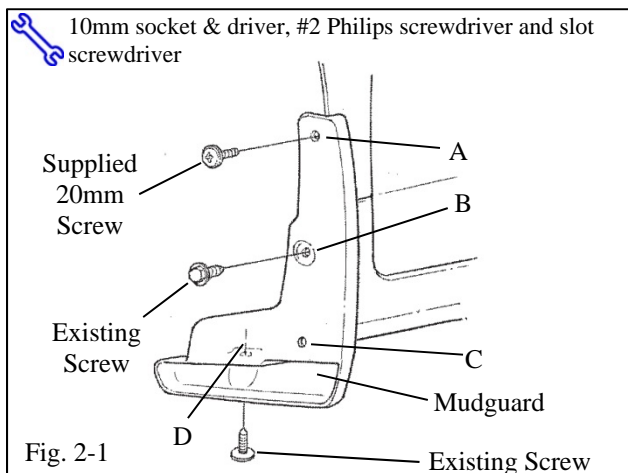
**1. Prepare to Mount the Front Mudguards.**

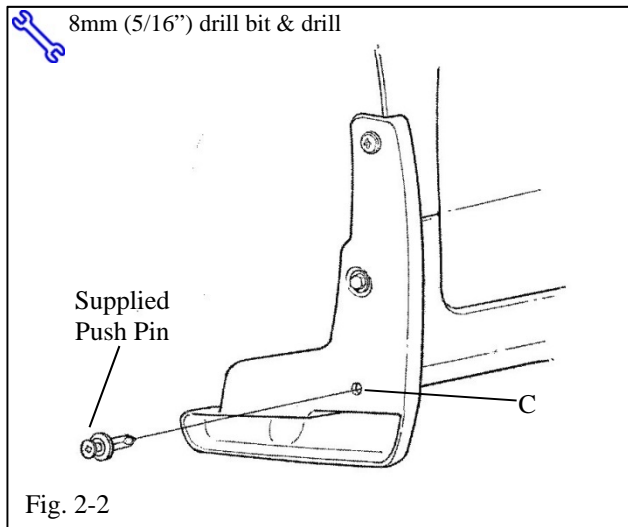
-  (a) Clean and degrease the front body panel where the mudguard will be located with a clean cloth and VDC approved cleaner or soap/water mixture.
- (b) Remove the existing screws at locations B and D (Fig. 1-1). Do not discard them.
- (c) Remove and discard the existing push pin at location A (Fig. 1-1).
- (d) Pull the liner forward and install a supplied spring clip (narrow) centered over location A with the turned up edge on the inside of the panel (Fig. 1-1).



**2. Install the Front Mudguards.**

- (a) Hold the part up and into the body and reinstall the factory screws in location D, then B (Fig. 2-1).
- (b) Hold the part tight against the body and install a supplied 20mm screw in location A (Fig. 2-1).





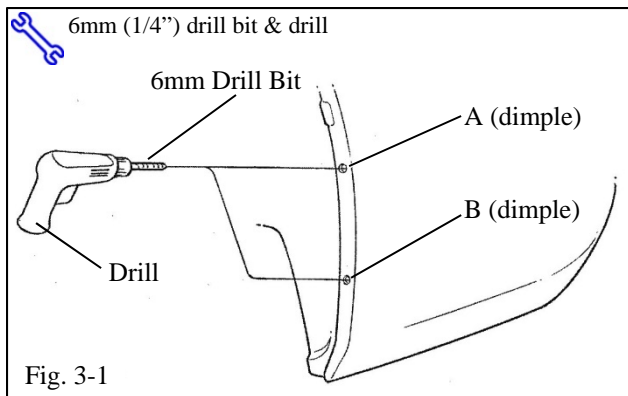
- ⚠ (c) Hold the part in position and drill an 8mm (5/16") hole in location C (Fig. 2-2).
- (d) Hold the part into the body and install a supplied push pin in location C (Fig. 2-2).
- (e) Repeat Steps 1 and 2 on the other side.

### 3. Prepare to Mount the Rear Mudguards.

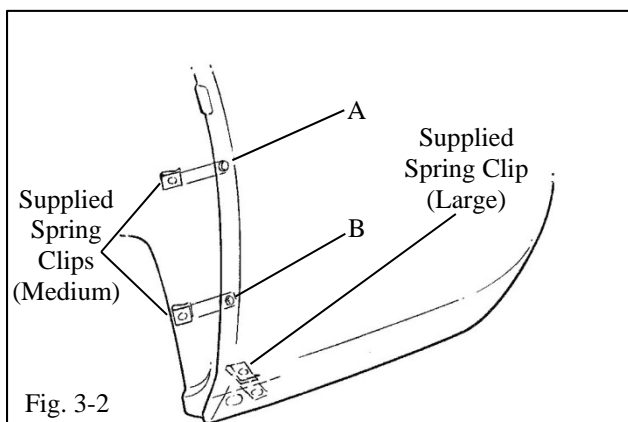
**+** **NOTE: REMOVAL AND REINSTALLATION OF THE REAR WHEELS IS REQUIRED TO DRILL THE ATTACHMENT HOLES.**

- STOP** (a) Clean and degrease the rear bumper panel where the mudguard will be located with a clean cloth and VDC approved cleaner or soap/water mixture.

⚠ **NOTE:** The following instructions are for both vehicles with and without a rear lower spoiler.




- (b) Identify the existing dimples at hole locations A and B (Fig. 3-1).
- (c) Drill 6mm (1/4") holes at locations A and B (Fig. 3-1). Make sure to drill through both the panel and the liner.



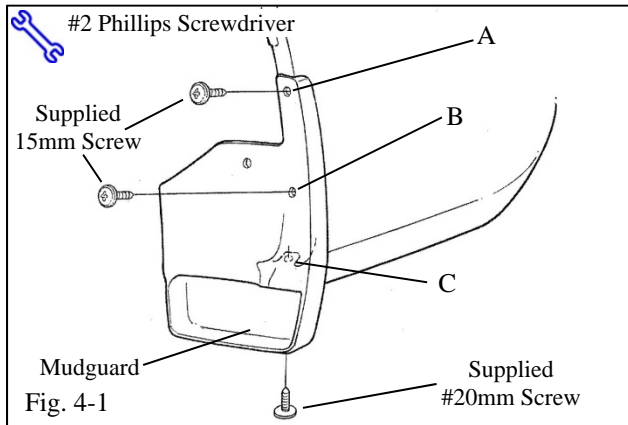
- (d) Install a supplied spring clip (medium) over the panel edge holes at locations A and B with the turned-up edge on the inside of panel (Fig. 3-2).
- (e) Identify the existing lower mount hole at location C and install a supplied (large) spring clip (Fig. 3-2). Center the clip over the hole with the turned up edge on the inside of the panel.


#### 4. Install the Rear Mudguards.

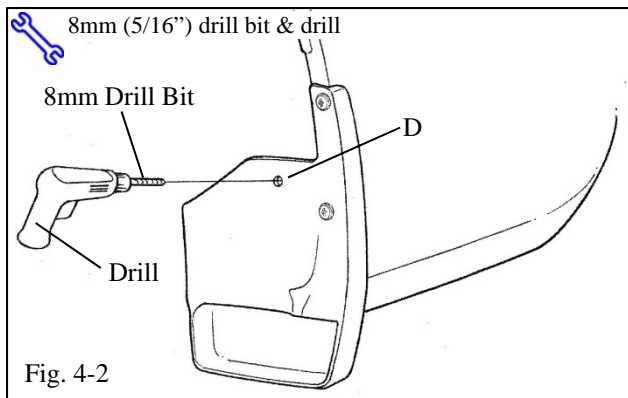
 (a) Mount the rear mudguard, and if the vehicle is equipped with a spoiler, ensure it is positioned in the slot.

(b) Hold the part up and into the bumper panel and install a supplied 20mm screw in location C (Fig. 4-1).

(c) Hold the part tightly up and against the bumper inner panel and install a supplied 15mm screw in locations A and B (Fig. 4-1).

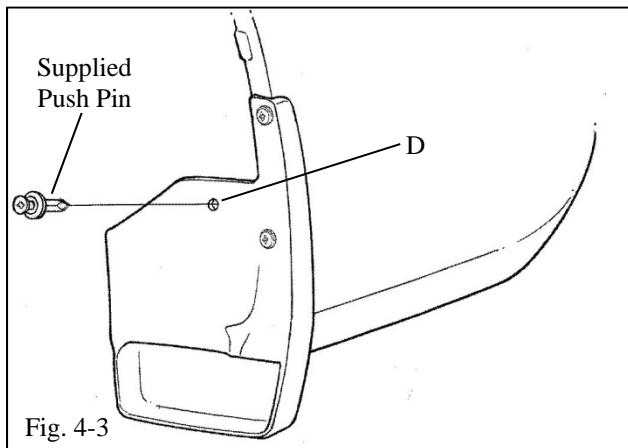


 (d) Hold the part in position and drill an 8mm (5/16") hole in location C (Fig. 4-2).



(e) Hold the part into the bumper inner panel and install a supplied push pin into location C (Fig. 4-3).

(f) Repeat Steps 3 and 4 on the other side.



Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <ul style="list-style-type: none"><li><input type="checkbox"/> Gaps between mudguards and body side</li><li><input type="checkbox"/></li><li><input type="checkbox"/></li><li><input type="checkbox"/></li></ul>	<p>Excessive gaps greater than 1.0 mm</p>
<p><u>Vehicle Function Checks</u></p> <ul style="list-style-type: none"><li><input type="checkbox"/></li><li><input type="checkbox"/></li><li><input type="checkbox"/></li></ul>	
<p><u>Vehicle Appearance Check</u></p> <ul style="list-style-type: none"><li><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.</li></ul>	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)</p>